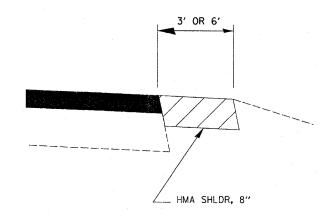


MIX DESIGN						
MIX	PG GRADE	MAX % RAP ALLOWABLE **	DESIGN AIR VOIDS	MIX COMPOSITION	FRICTION AGG	DENSITY TEST METHOD
HMA SURFACE	PG64-22	10%	4.0% @N70	IL 12.5 OR IL 9.5	MIXTURE D	CORES/NUCLEAR
HMA SHOULDERS (BOTTOM LIFTS)	PG58-22	25%	3.0% @N50***	IL 19.0		NUCLEAR*
HMA SHOULDERS (TOP LIFT)	PG58-22	15%	4.0%@N50	IL 12.5 OR IL 9.5	MIXTURE C	NUCLEAR

MATERIAL SHALL BE COMPACTED TO 93.0-97.4 PERCENT OF THE MAXIUM THEORETICAL DENSITY, EXCEPT THAT WHEN PLACED AS FIRST LIFT ON AN UNIMPROVED SUBGRADE THE MINIMUM PERCENT COMPACTION SHALL BE 92.0 PERCENT. THE MAXIMUM THEORETICAL DENSITY SHALL BE DETERMINED FROM THE MOVING AVERAGE AS SPECIFIED IN THE 0C/OA SPECIFICATION.
 IF THE RAP PERCENTAGE IS DIFFERENT THAN LISTED ABOVE, THE PG GRADE MAY NEED TO BE ADJUSTED. THIS WILL BE DETERMINED BY THE ENGINEER
 ADJUSTMENTS TO THE MIX DESIGN TO ACHIEVE 3.0% VOIDS SHALL BE MADE BY INCREASING THE ASPHALT CONTENT OF THE MIX.



SHOULDER DETAIL

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION